

Suspended Magnets

REMOVE TRAMP METALS FROM CONVEYED MATERIAL









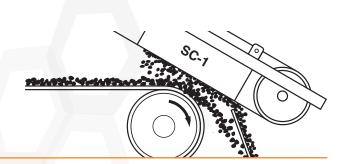


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TYPES, FACTORS, INSTALLATION

Suspended magnets are used to remove damaging tramp metals (ferrous/iron) from conveyed materials. These magnets improve product purity and protect downstream crushers, mills, pulverizers and grinders, and remove sharp metal that can damage or tear expensive conveyor belts.

PERMANENT AND ELECTROMAGNETS

Permanent and electromagnetic suspended magnets are used in a wide range of applications.

Permanent Magnets

Suspended Permanent Magnets use ceramic magnetic material arranged in a very specific pattern to create a powerful magnetic field. Each model is designed for the application based on conveyor width and speed, material burden depth, as well as the density or frequency of tramp iron present in the process. The magnets are permanently charged so they require no external power source. Typical applications involve light industrial applications like wood, tire chips or light aggregate recycling.

Electromagnets

For larger industrial separation applications, an electromagnetic separator may be required. The popular round-core electromagnet uses aluminum or copper wire in an oil-filled assembly to generate a powerful electromagnetic field. Eriez uses advanced multi-dimensional finite element analysis to model each magnetic circuit ensuring optimum performance.

These electromagnets efficiently remove ferrous metals in heavy industrial applications like coal, limestone, sand and other aggregates.

Eriez offers a variety of electromagnetic configurations including oil and air-cooled; round and rectangular core; explosion proof; even cryogenic superconducting magnets capable of producing the world's strongest magnetic force for separation applications.

MANUAL OR SELF-CLEANING

Manual-Cleaning (MC) Models

MC models are cleaned of accumulated tramp iron by turning off magnet power periodically. MC models are recommended when occasional pieces or small amounts of iron may contaminate material flow.

Self-Cleaning (SC) Models

SC models have a short belt conveyor built around the magnet for automatic removal of tramp iron from the magnet face. This system features a rubber conveyor belt, bearings, rugged continuous channel frame, adjustable take-ups and shaftmounted reducer with V-belt coupling to a TEFC motor.



Suspended Permanent Magnet - Self-Cleaning



Suspended Electromagnet - Self-Cleaning

INSTALLATION AND USE

Preferred installation of a suspended magnet is over the trajectory of material discharged from a belt conveyor. This is referred to as Position 1 installation or "in-line".

If a trajectory well away from the belt is developed, this is the best way to utilize the full potential of the separator since the material being treated is moving directly toward the magnet face. Its momentum assists the separation of iron. At slower conveyor speeds, as the trajectory of the discharge material becomes more nearly vertical, magnet position must be shifted back more nearly over the head pulley. At slow belt speeds a stainless steel head pulley may be required.

Installation with the separator over the moving bed of material before the discharge point of the conveyor is referred to as Position 2 mounting or "cross belt".

Position 2 mounting is not recommended where belt speeds are excessive.



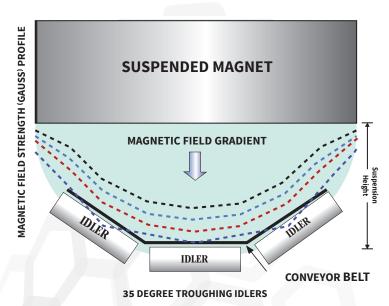
FACTORS INFLUENCING TRAMP METAL COLLECTION

Belt Speed: As the belt speed increases, it becomes more difficult to remove ferrous components. Larger, stronger magnets may be required for faster belt speeds.

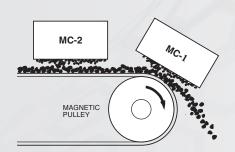
Burden Depth: As the burden depth on the conveyor belt increases, an increase in the magnetic field strength is needed to pull the tramp iron up through the deeper burden.

Ferrous Contaminant Size: Small pieces of tramp metal (i.e. 1/2" hex nut, 1" cube, etc.) may be extremely difficult to remove especially when they are covered by a heavy overburden of material, compared to large items like shovel teeth, rail spikes or rebar.

Ferrous Contaminant Shape: Steel plate has a high surface area relative to its weight vs. a sphere which has the lowest surface area relative to its weight. Therefore, flat plates and rod shaped tramp metal are easier to remove than spherical or cube shaped tramp metal.

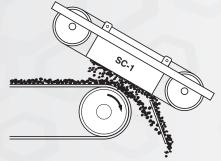


Typical magnetic field configuration of an electromagnet suspended over a conveyor belt. The magnetic field extends outward from the center of the magnet. The magnetic field is strongest at the center and diminishes towards the edges.



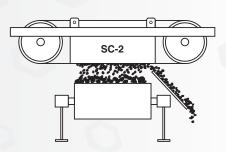
Positions 1 and 2 (Manual-Cleaning/MC-1 and MC-2)

This style unit consists of the magnet only. With manual-cleaning magnets, it is necessary to periodically remove the accumulated tramp iron either by hand picking or the optional mechanical stripper.



Position 1 (Self-Cleaning/SC-1)

This unit consists of a short belt conveyor built around a magnet to provide selfcleaning. This unit is designed to be mounted in Position 1, as illustrated, at the head end of a conveyor either over the trajectory of the discharged material or over the head pulley. It provides automatic removal of tramp iron in the direction of the main conveyor travel.



Position 2 (Self-Cleaning/SC-2)

This style unit consists of Position 1 Self-Cleaning unit except the self-cleaning belt travels across the magnet face at right angles to the main conveyor, providing automatic tramp iron discharge perpendicular to the direction of the moving material burden. It is designed for mounting in Position 2, as illustrated, over a conveyor belt, picking table, vibrating screen etc.



Model CP & TP Series



SUSPENDED PERMANENT MAGNETS

FEATURES

- Low operating cost
- Powerful, permanent magnet requires no power
- Recommended suspension heights of 12" (250 mm) or less
- Uninterrupted magnetic protection
- Simple installation
- 230V/480V input for drive
- Hydraulic drive options available for portable systems

Suspended Magnetic Separators are designed for applications where ferrous contaminants are to be removed from bulk products – either on a moving conveyor belt or chute.

This series utilizes a permanent magnet circuit to provide a continuous and uniform magnetic field across the feed belt to optimize separation efficiency of damaging tramp iron. The self-cleaning feature supplied with the unit provides for automatic removal of accumulated tramp metal.



| Model | Magnet | Suspension (Maximum) | Applications |
|-------|-------------|-------------------------|---|
| СР | Center pole | 10" | MRF plants, mobile crushers, screeners, picking belts, quarries, concrete rebar |
| TP | Twin-pole | 12" | Waste wood, mobile shredders, picking belts, tire recycling |



SELF-CLEANING

- Heavy-duty vulcanized belt and pulley setup discharges iron parts from the magnet
- Available in a range of sizes to meet installation requirements
- All models available with electric or hydraulic drive



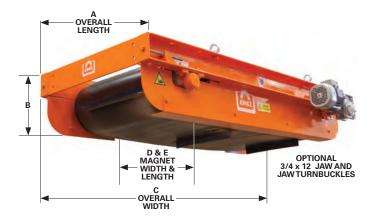
MANUAL-CLEANING

- Ideal where quantity of tramp iron present is low
- Magnet stripper plate can be included to facilitate cleaning
- -Lightweight and small in size for confined installations

CP 20 Series

SUSPENDED PERMANENT MAGNETS

CP magnets are ideal for general tramp iron removal from a range of materials. CP magnets use a basic single pole design for cost effective but reliable performance.



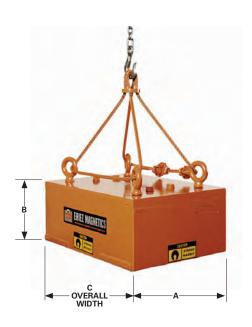
SELF-CLEANING

| Item | | Dimen | sions (in i | nches) | | We | ight | Part No. | |
|--------------------------|----|-------|-------------|--------|----------|--------|-------|-----------------------|--|
| Item | A | В | C | D | Е | lbs | Kg | i ait ivo. | |
| CP 20/80 (Electric) | 48 | 16 | 85 | 33 | 21 | 1,984 | 900 | 468337E (Electric) | |
| CP 20/80 (Hydraulic) | 54 | 16 | 85 | 33 | 21 | | | 476836 (Hydraulic) | |
| CP20/100 (Electric) | 48 | 16 | 85 | 41 | 21 | 2,315 | 1,050 | 468690 (Electric) | |
| CP 20/100 (Hydraulic) | 54 | 16 | 85 | 41 | 21 | | | 474666 (Hydraulic) | |
| CP 20/120 (Electric) | 48 | 16 | 95 | 50 | 21 | 2,646 | 1,200 | 468691 (Electric) | |
| CP 20/120 (Hydraulic) | 54 | 16 | 95 | 50 | 21 | | | 476839 (Hydraulic) | |
| Jaw Turnbuckles | | | 3/4x12 | 8 Each | 3.6 Each | 239037 | | | |

MANUAL-CLEANING

| ltem | Dime | ensions (in inc | ches) | We | Part No. | |
|-----------|------|-----------------|-------|-------|----------|----------|
| | Α | В | C | lbs | Kg | Fait No. |
| CP 20/80 | 33 | 10 | 21 | 1,100 | 500 | 476837 |
| CP20/100 | 41 | 10 | 21 | 1,434 | 652 | 476838 |
| CP 20/120 | 50 | 10 | 21 | 1,767 | 803 | 476840 |

^{*} Manual-cleaning units incorporate cable sling suspension and drawer-type strippers for ferrous removal.

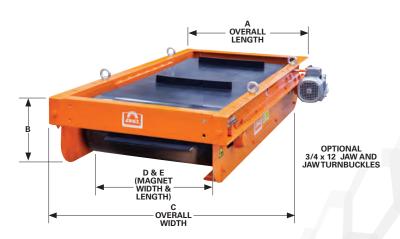


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TP 25 Series

SUSPENDED PERMANENT MAGNETS

TP magnets incorporate a higher strength, twin pole magnet design to offer improved separation of smaller tramp iron. A horizontal lift orientation also reduces belt wear.



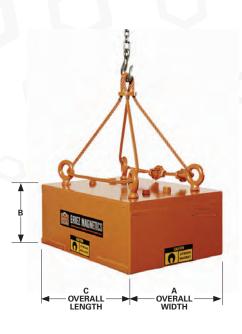
SELF-CLEANING

| Item | | Dimen | sions (in i | nches) | | We | ight | Part No. |
|--------------------------|----|-------|-------------|--------|--------|----------|--------|-----------------------|
| iteiii | Α | В | C | D | E | lbs | Kg | Pail NU. |
| TP 25/80 (Electric) | 50 | 20 | 83 | 33 | 29 | 3,597 | 1,635 | 476841 (Electric) |
| TP 25/80 (Hydraulic) | 56 | 20 | 83 | 33 | 29 | | | 476842 (Hydraulic) |
| TP25/100 (Electric) | 50 | 20 | 92 | 43 | 29 | 4,312 | 1,960 | 476844 (Electric) |
| TP 25/100 (Hydraulic) | 56 | 20 | 92 | 43 | 29 | | | 476845 (Hydraulic) |
| TP 25/120 (Electric) | 52 | 20 | 99 | 50 | 29 | 5,016 | 2,280 | 476847 (Electric) |
| TP 25/120 (Hydraulic) | 54 | 16 | 95 | 50 | 21 | | | 474856 (Hydraulic) |
| Jaw Turnbuckles | | | 3/4x12 | | 8 Each | 3.6 Each | 239037 | |

MANUAL-CLEANING

| ltem | Dime | ensions (in inc | ches) | We | Part No. | |
|-----------|------|-----------------|-------|-------|----------|----------|
| | Α | В | C | lbs | Kg | rait No. |
| TP 25/80 | 33 | 14 | 29 | 2,640 | 1,200 | 476843 |
| TP25/100 | 43 | 14 | 29 | 3,216 | 1,462 | 476846 |
| TP 25/120 | 50 | 14 | 29 | 3,793 | 1,724 | 476848 |

^{*} Manual-cleaning units incorporate cable sling suspension and drawer-type strippers for ferrous removal.





SE Series 7000



SUSPENDED ELECTROMAGNETS

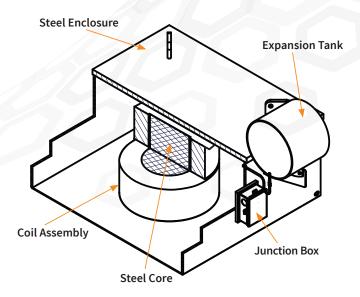
FEATURES

- Insulated Aluminum coils and fiberglass spacers for extended coil life
- Extremely tough manganese steel bottom plate to prevent cracks/leaks
- Five-year warranty on coil assembly
- Available upon request: CSA approved for above ground applications
- Adjustable oil expansion tank design for any installation angle is mounted with slotted brackets, allowing the user to rotate the tank so the moisture drain is always on the low side
- Magnets require 115VDC (or 230 VDC) from **Rectifier Control (sold separately)**



Eriez Suspended Electromagnets are designed to generate the necessary magnetic force to extract large ferrous objects from deep material burden depths. These magnets extract everything from front-end loader bucket teeth to sections of railroad tracks and more.

Each magnet is designed to produce a magnetic field capable of attracting tramp iron from trough conveyors based on belt width, belt speed, type of material and expected burden depth. These SEs incorporate insulated wire coils around a solid steel core, topped with a steel backbar enclosed in a steel enclosure to create a specific magnetic circuit profile.

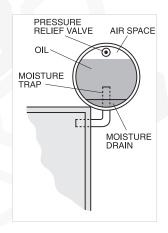


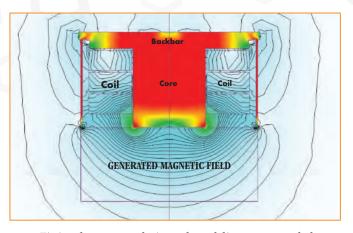


EXTERNAL OIL EXPANSION TANK

This unique feature helps prevent coil burnout on thousands of Eriez oil-cooled electromagnets.

Heat and moisture, the greatest enemies of electromagnets, are effectively controlled by the expansion tank which assures that the coils are always fully immersed in cooling oil. Competitor units provide air space within the magnet housing where damaging condensation forms when moist air seeps in through the pressure relief valve as the magnet cools. Eriez' expansion tank traps this moisture and keeps it out of the magnet.





Finite element analysis and modeling a suspended electromagnet's magnetic field.

SE Series 7000

SUSPENDED ELECTROMAGNETS

STANDARD SIZES

| | Models | | Box |
|------|--------|-------|------------|
| MC | SC-1 | SC-2 | Dimensions |
| 7130 | 7110 | 7120 | 24x24x13 |
| 7135 | 7115 | 7125 | 30x30x14 |
| 7230 | 7210 | 7220 | 30x30x17 |
| 7235 | 7215 | 7225 | 36x36x18 |
| 7330 | 7310 | 7320 | 36x36x20 |
| 7333 | 7313 | 7323 | 42x42x20 |
| 7335 | 7315 | 7325 | 42x42x21 |
| 7338 | 7318 | 7328 | 42x42x22 |
| 7432 | 7412 | 7422 | 48x48x22 |
| 7435 | 7415 | 7425 | 48x48x23 |
| 7530 | 7510 | 7520 | 48x48x25 |
| 7535 | 7515 | 7525 | 54x54x25 |
| 7630 | 7610 | 7620 | 54x54x27 |
| 7635 | 7615 | 7625 | 60x60x27 |
| 7730 | 7710 | 7720 | 60x60x29 |
| 7732 | 7712 | 7722 | 60x60x30 |
| 7735 | 7715 | 7725 | 66x66x31 |
| 7737 | 7717 | 7727 | 66x66x32 |
| 7830 | 7810A | 7820A | 66x66x33 |
| 7835 | 7815A | 7825A | 72x72x35 |
| 7930 | 7910A | 7920A | 72x72x37 |
| 7935 | 7915A | 7925A | 78x78x39 |
| 7938 | 7918A | 7928A | 84x84x40 |





| Item | Box D | imensions | (in.) | Control | Part No. | |
|---------|-------|-----------|-------|---------|----------|--|
| | A | В | C | Control | | |
| SE-7338 | 42 | 42 | 22 | 50C | 136992E | |
| SE-7535 | 54 54 | | 25 | 10K | 137000E | |

10-DAY ASSEMBLY

| 7635 | 60 | 60 | 27 | 10K | N/A |
|------|----|----|----|-------|-----|
| 7735 | 66 | 66 | 31 | 12.5K | N/A |
| 7835 | 72 | 72 | 35 | 15K | N/A |
| 7935 | 78 | 78 | 39 | 20K | N/A |

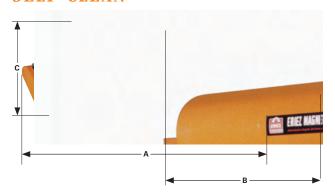
MANUAL-CLEAN



STOCK REQUIRES ASSEMBLY

| Item | DC | Dim | Dimensions (in.) | | | Belt | Susp. | Control | Part | |
|------------------|-------|---------|------------------|---------|--------|-------|--------|---------|--------|--|
| Item | Volt. | A | В | C | lbs | Width | Height | Control | No. | |
| SE-7328/ 7318 | 115 | 87-1/4 | 63-5/16 | 33-3/4 | 4,197 | 42" | 13" | 50C | 163104 | |
| SE-7525/ 7515 | 115 | 99-1/4 | 78-3/8 | 39-1/4 | 7,448 | 54" | 17" | 10K | 150687 | |
| SE-7625/ 7615 | 115 | 105-1/4 | 84-5/8 | 41-5/16 | 9,736 | 60" | 19" | 10K | 150694 | |
| SE-7928/ 7918 | 230 | 133-1/4 | 120-5/8 | 58-5/8 | 30,085 | 84" | 30" | 20K | 150753 | |

SELF-CLEAN





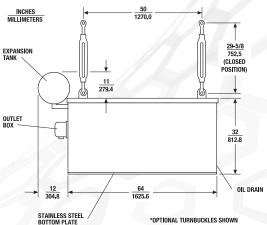
SUSPENDED ELECTROMAGNETS AND CHUTE

FEATURES

- Magnet faceplate step allows unrestricted material flow and prevents accumulated tramp iron from being forced off
- Oil expansion chamber with pressure relief valve eliminates moisture entering the coil cavity
- Aluminum coils are 30% lighter in weight than comparable copper-coil magnets
- Requires 230V DC power source. When DC is not available, silicon diode-type solid state rectifiers can be supplied

Eriez developed the SE2400 to meet the special needs of sugar cane processors, rendering plants and others who convey large volumes of material on wide, flat belts or chutes. This electromagnetic separator has a wide magnetic field that spreads deeply and evenly across its width. Drop-off at the edges is considerably less than in standard electromagnets. Protection against damaging tramp iron can be extended right to the edge of the conveyor without the need to purchase an oversized magnet.

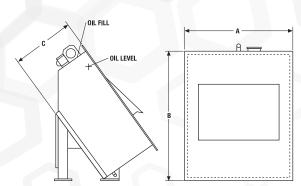
The **suspended** separator can be equipped with turnbuckle suspension gear for ease of installation and adjustment to the most efficient operating height over wide belts or flat feeders.



| 7 | | | | | | | | | | | | |
|--------------|-------|------|---------------------------|--------|--------|--------|--|--|--|--|--|--|
| Magnet Width | | (Bet | uckles ween rlines) | Watts | Weight | | | | | | | |
| in | mm | in | mm | | lb | kg | | | | | | |
| 60 | 1,524 | 45 | 1,143 | 9,600 | 12,925 | 5,863 | | | | | | |
| 72 | 1,829 | 57 | 1,448 | 11,000 | 15,100 | 6,849 | | | | | | |
| 78 | 1,981 | 63 | 1,600 | 11,750 | 16,200 | 7,348 | | | | | | |
| 84 | 2,134 | 69 | 1,753 | 12,500 | 17,775 | 8,063 | | | | | | |
| 96 | 2,438 | 81 | 2,057 | 13,750 | 20,920 | 9,489 | | | | | | |
| 108 | 2,743 | 93 | 2,362 | 15,700 | 23,425 | 10,625 | | | | | | |



The standard **chute** separator is equipped with support legs designed for installation in a 50° chute as shown, but can be easily modified for greater or lesser slopes as required. An access door built into the chute-work below the magnet is necessary for the periodic removal of accumulated tramp iron. The cooling oil fill and drain connections are readily accessible with the magnet in position.



| | agnet Vidth | Flange (A | | Ler | nge igth B) | Hei | | Watts | We | ight |
|-----|----------------|--------------|-------|--------|-------------------|--------|-----|--------|--------|-------|
| in | mm | in | mm | in | mm | in | mm | | lb | kg |
| 14 | 356 | 19 | 483 | 29 | 737 | 18 | 457 | 1,315 | 650 | 295 |
| 18 | 457 | 22-1/4 | 565 | 38 | 965 | 17 | 432 | 1,750 | 925 | 420 |
| 24 | 610 | 28-1/4 | 718 | 50 | 1,270 | 26-1/2 | 673 | 3,850 | 2,600 | 1,179 |
| 30 | 762 | 34-1/4 | 870 | 50 | 1,270 | 26-1/2 | 673 | 4,300 | 4,600 | 2,086 |
| 36 | 914 | 41-1/4 | 1,048 | 56 | 1,422 | 26-¾ | 679 | 5,300 | 5,000 | 2,268 |
| 42 | 1,067 | 47-1/2 | 1,206 | 56-1/2 | 1,435 | 26-¾ | 679 | 6,150 | 5,500 | 2,495 |
| 60 | 1,524 | 64 | 1,626 | 68 | 1,727 | 32 | 813 | 8,650 | 11,635 | 5,277 |
| 72 | 1,829 | 76 | 1,930 | 68 | 1,727 | 32 | 813 | 10,600 | 13,555 | 6,148 |
| 78 | 1,981 | 82 | 2,083 | 68 | 1,727 | 32 | 813 | 11,250 | 14,600 | 6,622 |
| 84 | 2,134 | 88 | 2,235 | 68 | 1,727 | 32 | 813 | 12,000 | 15,875 | 7,201 |
| 96 | 2,438 | 100 | 2,540 | 68 | 1,727 | 32 | 813 | 13,000 | 18,895 | 8,571 |
| 108 | 2,743 | 112 | 2,845 | 68 | 1,727 | 32 | 813 | 14,650 | 21,025 | 9,537 |
| | | | | | | | | | | |

Model SER

SUSPENDED ELECTROMAGNETS

FEATURES

- Conveyor widths from 84 to 150 inches
- Manual- or Self-Cleaning Models
- Belts speed up to 1100 ft./min.

Eriez' SER series of large rectangular core suspended electromagnets are specifically engineered for 84 to 150-inch wide conveyor belts and feeders used to remove large, unwanted tramp metal objects in hard rock and coal mining applications. These magnets use similar technology found in the very successful 7000 Series.

The two most critical factors in sizing a suspended electromagnet are the width of the conveyor and the burden depth of the material being conveyed. The magnetic field must penetrate the burden depth as well as provide complete coverage across the width of the conveyor.

The SER series rectangular electromagnetic circuit provides cross-belt coverage of up to 150-inches while generating a powerful magnetic field capable of penetrating deep burdens on fast moving conveyors commonly found in today's most productive mines.





Dimensions

| Magnet | Size (in.) | Conveyor Width | Suspension | Downer (IdM) | Weigh | nt (lbs) |
|--------|------------|----------------|-----------------|--------------|--------------|---------------|
| Width | Length | (inches) | Height (inches) | Power (kW) | Manual Clean | Self-Cleaning |
| 90 | 90 | 72 - 84 | 26 | 18,000 | 47,000 | 52,000 |
| 96 | 90 | 84 - 90 | 28 | 21,000 | 50,300 | 55,600 |
| 102 | 96 | 90 - 96 | 30 | 23,900 | 56,800 | 62,800 |
| 108 | 96 | 96 - 102 | 32 | 25,300 | 60,200 | 66,600 |
| 114 | 96 | 96 - 108 | 34 | 26,700 | 63,500 | 70,400 |
| 120 | 96 | 108 | 36 | 28,100 | 66,800 | 74,200 |
| 132 | 102 | 120 | 38 | 32,800 | 78,000 | 86,600 |
| 150 | 112 | 120 - 150 | 40 | 41,100 | 118,000 | 131,000 |

Hollow Conductor



SUSPENDED ELECTROMAGNETS

FEATURES

- Flat profile magnetic circuit provides for limited space applications
- More complete recovery of ferrous materials than conventional electromagnets in refuse/resource recovery operations

Advanced hollow conductor technology provides a dramatic increase in magnetic force over conventional air/oil-cooled magnets. These magnets run substantially cooler, allowing higher input energy, which increases magnetic strength by a factor of five in comparison to standard electromagnetic separators. The system consists of the magnet itself, heat exchanger, and power supply.

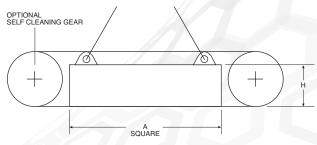
The magnet incorporates a series of liquid-cooled energizing coils which create an intense high gradient field through which the materials to be processed must pass, maximizing separation efficiency.

The hollow conductor suspended electromagnetic separators are constructed for maximum durability. The separator's steel case is seam-welded throughout, resulting in a dust-tight enclosure, and is available in both manual-cleaning and selfcleaning models.



These models are cost efficient and will handle the automatic, positive removal of tramp iron from large quantities of material on fast-moving conveyors.

Available options include: self-cleaning gear option, which includes heavy-duty belt, frame, bearings, shafts and oversized drive, explosion-proof motors, static-conducting belts, zero-speed switches and special belts for difficult, abrasive, or hot applications.



Dimensions

| Model | A Square | | Н | | We | ight | Power | Water | | |
|-------|----------|------|-------|-----|--------|--------|-------|-------|-----|--|
| Model | in | mm | in mm | | lbs | kg | KW | gpm | lpm | |
| HC-1 | 48 | 1220 | 12 | 305 | 3300 | 1500 | 37 | 7 | 27 | |
| HC-2 | 60 | 1524 | 15 | 381 | 5500 | 2500 | 53 | 7 | 27 | |
| HC-3 | 66 | 1676 | 18 | 457 | 8500 | 3900 | 57 | 11 | 42 | |
| HC-4 | 78 | 1981 | 21 | 533 | 13,600 | 6200 | 68 | 11 | 42 | |
| HC-5 | 84 | 2134 | 25 | 635 | 18,600 | 8460 | 69 | 11 | 42 | |
| HC-6 | 90 | 2186 | 28 | 711 | 24,200 | 11,000 | 80 | 11 | 42 | |
| HC-7 | 102 | 2591 | 31 | 787 | 33,600 | 15,200 | 83 | 11 | 42 | |
| HC-8 | 112 | 2845 | 35 | 889 | 46,000 | 20,900 | 92 | 15 | 57 | |

Air Cooled Electromagnets

HAZARDOUS-DUTY SUSPENDED ELECTROMAGNETS

FEATURES

- UL-listed and CSA-approved for service in Class I, Division I, Groups C & D and Class II, Division I, Groups E, F, & G (Series 700 U)
- Mill Mutual accepted for all grain dust locations
- MSHA certified for unrestricted use in hazardous gassy or dusty locations (Series 700 M)
- 20°C (68°F) cooler operating temperature than standard electromagnets reduces loss of magnetic strength from heat buildup, eliminates danger of igniting combustibles in the environment (Series 700)
- Special static-conducting self-cleaning belt eliminates sparking from static electricity
- · Completely dry construction, no combustible or environment-contaminating coolants used inside the magnet

SERIES 700 U/M HAZARDOUS LOCATION AND SERIES 800 AIR COOLED **SEPARATORS**

To meet the high safety standards for operation in hazardous gassy or dusty locations without sacrificing performance, Eriez has developed this series of air-cooled electromagnets. The Series 700U and 700M hazardous location, and Series 800 air cooled magnets provide the traditional quality, performance, reliability and value of Eriez electromagnets with added features to increase safety, productivity and profitability.

With these electromagnets, you get automatic, positive removal of tramp iron from large quantities of material on fast-moving conveyors and unparalleled protection against fires or explosions.

OPTIONS

- Self-cleaning
- Zero-speed switch
- Dust hoods
- Surge suppression device
- · Mounting suspension gear



CIRCUIT DESIGN

These dry, non-oil filled electromagnets employ a circuit scientifically balanced to make full use of the magnet's high permeability steel members for most efficient magnetic field distribution. This circuit produces maximum force density at a selected working distance from the magnet face, ensuring optimum tramp iron separation.

Eriez air-cooled suspended electromagnet greatly reduced power consumption (up to 60 percent in some sizes) as compared to oil-cooled models. They use a smaller, less expensive rectifier to convert normal plant alternating current into the required direct current. Since they require no oil or other coolant fluids they eliminate possible leaks and the replacement of expensive fluids. The air-cooled magnets are on the average 13% lighter than oilcooled models, reducing shipping costs.

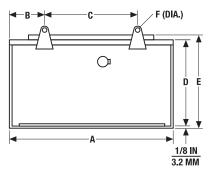
CONSTRUCTION

The magnets generate minimal heat and maximize heat transfer to outside convecting surfaces, eliminating the need for coolant fluid and an expansion tank. This is accomplished through the effective use of solid materials which heat transfer entirely by conduction. The steel case is seam-welded throughout, resulting in a structure that is dust-tight and explosion-proof by applicable standards of approving agencies.

The Eriez air-cooled separators are available in magnet widths from 24 to 66 inches (610 to 1676 mm) in two-inch (51 mm) or three-inch (76 mm) increments. Both the manual and selfcleaning units feature magnet end poles made of heavy steel plate and a heavy manganese steel bottom plate. A dust ignitionproof junction box is standard. Self-cleaning units also have an explosion-proof motor and static conducting belts.



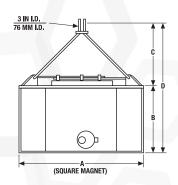
Series 700 U/M Manual-Cleaning Dimensions



| Model | | A | В | С | D | E | F | We | ight |
|--------|----|------|-------|-----|--------|--------|-----|----|------|
| | in | 36 | 9 | 18 | 21-1/2 | 23-1/8 | 5/8 | lb | 2485 |
| 735 U | mm | 914 | 229 | 457 | 546 | 587 | 16 | kg | 1128 |
| 745.11 | in | 42 | 9 | 21 | 21-3/4 | 23-¾ | 5/8 | lb | 3675 |
| 745 U | mm | 1067 | 229 | 610 | 552 | 594 | 16 | kg | 1665 |
| 755 U | in | 48 | 9-1/2 | 29 | 22 | 24-1/8 | 7/8 | lb | 5100 |
| | mm | 1219 | 241 | 737 | 559 | 613 | 22 | kg | 2310 |
| 765 U | in | 54 | 9-1/2 | 35 | 22 | 24-5/8 | 7/8 | lb | 6610 |
| | mm | 1372 | 241 | 889 | 559 | 625 | 22 | kg | 2994 |

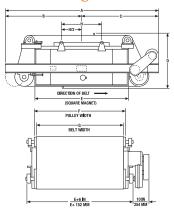
Series 800

Manual-Cleaning Dimensions



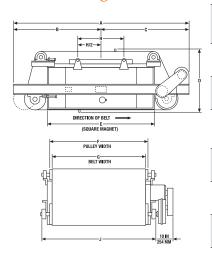
| Model | | A | В | С | D | We | ight | Watts | Volts | |
|-------|----|------|--------|--------|--------|----|-------|-------|-------|--|
| T | in | 24 | 14 | 17-1/2 | 31-1/2 | lb | 490 | | | |
| D810 | mm | 610 | 356 | 445 | 800 | kg | 222 | 860 | 115 | |
| | in | 27 | 16 | 19-3⁄4 | 35-¾ | lb | 625 | | | |
| D815 | mm | 686 | 406 | 502 | 908 | kg | 283 | 960 | 115 | |
| | in | 30 | 17-1/2 | 21-3/4 | 39-1/4 | lb | 945 | | | |
| D820 | mm | 762 | 445 | 552 | 997 | kg | 429 | 1200 | 115 | |
| | in | 33 | 18-3/4 | 22-1/2 | 41-1/4 | lb | 1215 | | | |
| D825 | | 838 | 476 | 572 | 1048 | kg | 551 | 1450 | 115 | |
| Door | in | 36 | 20-1/4 | 24-1/2 | 44-1/4 | lb | 1475 | 1000 | 115 | |
| D830 | mm | 914 | 514 | 662 | 1036 | kg | 669 | 1680 | 115 | |
| Dogo | in | 38 | 21-1/4 | 26 | 47-1/2 | lb | 1875 | 1000 | 115 | |
| D832 | mm | 965 | 540 | 660 | 1200 | kg | 850 | 1900 | 115 | |
| Door | in | 40 | 22 | 27-1/2 | 49-3/4 | lb | 2225 | 2150 | 115 | |
| D835 | mm | 1016 | 559 | 699 | 1258 | kg | 1009 | 2150 | 110 | |
| D007 | in | 42 | 22-3/4 | 29 | 51-1/4 | lb | 2585 | 2450 | 115 | |
| D837 | mm | 1067 | 578 | 737 | 1315 | kg | 1173 | 2450 | | |
| D843 | in | 44 | 23-¾ | 31 | 55-1/4 | lb | 3190 | 2800 | 115 | |
| D043 | mm | 1118 | 603 | 800 | 1403 | kg | 1447 | 2000 | | |
| D845 | in | 46 | 24-¾ | 33 | 57-¾ | lb | 3595 | 3000 | 115 | |
| D040 | mm | 1168 | 629 | 838 | 1467 | kg | 1631 | 3000 | 110 | |
| D850 | in | 48 | 25-¾ | 34 | 59-¾ | lb | 4175 | 3370 | 220 | |
| D000 | mm | 1219 | 654 | 864 | 1518 | kg | 1894 | 3370 | 230 | |
| D855 | in | 51 | 27 | 36 | 63 | lb | 5065 | 3630 | 230 | |
| D000 | mm | 1295 | 686 | 914 | 1600 | kg | 2297 | 3030 | 230 | |
| D860 | in | 54 | 28-1/2 | 38-1/2 | 67 | lb | 5915 | 4040 | 230 | |
| | mm | 1372 | 724 | 978 | 1702 | kg | 2683 | 4040 | 230 | |
| D865 | in | 56 | 29-1/4 | 40 | 69-1/4 | lb | 6480 | 4300 | 230 | |
| D003 | mm | 1422 | 743 | 1016 | 1760 | kg | 2939 | 4300 | 200 | |
| D070 | in | 60 | 31-1/4 | 43 | 74-1/4 | lb | 7640 | 4550 | 220 | |
| D870 | mm | 1524 | 794 | 1092 | 1886 | kg | 3465 | 4550 | 230 | |
| D07F | in | 63 | 32-1/4 | 45 | 77-1/4 | lb | 9335 | F0FF | 200 | |
| D875 | mm | 1600 | 819 | 1173 | 1962 | kg | 4234 | 5355 | 230 | |
| Desc | in | 66 | 33-¾ | 47 | 80-¾ | lb | 11625 | 0000 | 000 | |
| D880 | mm | 1676 | 857 | 1194 | 2051 | kg | 5273 | 6000 | 230 | |

Series 700 U/M Self-Cleaning Dimensions



| Model | | A | В | С | D | Е | F | G | Н | 1 | Motor | | Weight | |
|-----------|----|------|------|------|--------|------|------|------|-----|-----|-------|------|--------|------|
| 705 11 00 | in | 80 | 37 | 43 | 31 | 36 | 32 | 30 | 18 | 5/8 | hp | 2 | lb | 3190 |
| 735 U-SC | mm | 2032 | 940 | 1092 | 787 | 914 | 813 | 762 | 457 | 16 | kw | 1.54 | kg | 1445 |
| 745 U-SC | in | 87 | 40 | 47 | 32 | 42 | 38 | 36 | 24 | 5/8 | hp | 3 | lb | 4420 |
| | mm | 2210 | 1016 | 1194 | 813 | 1067 | 965 | 914 | 610 | 16 | kw | 2.31 | kg | 2002 |
| 755 11 00 | in | 93 | 43 | 50 | 32-1/4 | 48 | 44 | 42 | 29 | 7/8 | hp | 5 | lb | 6000 |
| 755 U-SC | mm | 2362 | 1092 | 1270 | 819 | 1219 | 1118 | 1067 | 737 | 22 | kw | 3.85 | kg | 2718 |
| | in | 99 | 46 | 53 | 32-1/4 | 54 | 51 | 48 | 35 | 7/8 | hp | 5 | lb | 7680 |
| 765 U-SC | mm | 2515 | 1168 | 1346 | 819 | 1372 | 1295 | 1219 | 889 | 22 | kw | 3.85 | kg | 3479 |

Series 800 **Self-Cleaning Dimensions**



| Model | | A | В | C | D | E | F | G | Н | - 1 | Mo | otor | W | eight | Watts | Volts |
|-------|----|------|--------|--------|--------|------|------|------|------|------|----|-------|----|-------|-------|-------|
| D010 | in | 80 | 36 | 44 | 21-1/2 | 24 | 20 | 18 | 18 | 30 | hp | 3/4 | lb | 790 | 000 | 115 |
| D810 | mm | 2032 | 914 | 1118 | 546 | 610 | 508 | 457 | 457 | 762 | kw | .56 | kg | 358 | 860 | 115 |
| D815 | in | 83 | 37-1/2 | 45-1/2 | 21-1/2 | 27 | 26 | 24 | 21 | 36 | hp | 1 | lb | 975 | 960 | 115 |
| D010 | mm | 2108 | 953 | 1156 | 546 | 686 | 660 | 610 | 533 | 914 | kw | .75 | kg | 442 | 300 | 110 |
| D820 | in | 86 | 39 | 47 | 23-1/2 | 30 | 26 | 24 | 24 | 36 | hp | 1 | lb | 1335 | 1200 | 115 |
| | mm | 2184 | 991 | 1194 | 597 | 762 | 660 | 610 | 610 | 914 | kw | .75 | kg | 606 | 1200 | 113 |
| D825 | in | 76 | 35-1/2 | 40-1/2 | 29-1/4 | 33 | 32 | 30 | 18 | 42 | hp | 1-1/2 | lb | 1765 | 1450 | 115 |
| | mm | 1930 | 902 | 1029 | 743 | 838 | 813 | 762 | 457 | 1067 | kw | 1.12 | kg | 801 | 1400 | 110 |
| Doon | in | 79 | 37 | 42 | 30-¾ | 36 | 32 | 30 | 18 | 42 | hp | 1-1/2 | lb | 2055 | 1000 | 115 |
| D830 | mm | 2007 | 940 | 1067 | 781 | 914 | 813 | 762 | 457 | 1067 | kw | 1.12 | kg | 392 | 1680 | 115 |
| D832 | in | 81 | 38 | 43 | 31-3⁄4 | 38 | 32 | 30 | 20 | 44 | hp | 1-1/2 | lb | 2450 | 1900 | 115 |
| D032 | mm | 2057 | 965 | 1092 | 806 | 965 | 813 | 762 | 508 | 1118 | kw | 1.12 | kg | 1111 | 1300 | 113 |
| D835 | in | 83 | 39 | 44 | 32-1/2 | 40 | 38 | 36 | 22 | 48 | hp | 2 | lb | 2815 | 2150 | 1115 |
| | mm | 2108 | 991 | 1118 | 826 | 1016 | 965 | 914 | 559 | 1219 | kw | 1.49 | kg | 1277 | 2130 | 1113 |
| D837 | in | 85 | 40 | 45 | 33-1/4 | 42 | 38 | 36 | 24 | 48 | hp | 2 | lb | 3190 | 2450 | 115 |
| D037 | mm | 2159 | 1016 | 1143 | 845 | 1067 | 965 | 914 | 610 | 1219 | kw | 1.49 | kg | 1447 | 2430 | 113 |
| D843 | in | 87 | 41 | 46 | 34-1/4 | 44 | 38 | 36 | 23 | 50 | hp | 2 | lb | 3810 | 2800 | 115 |
| | mm | 2210 | 1041 | 1168 | 870 | 1118 | 965 | 914 | 584 | 1270 | kw | 1.49 | kg | 1728 | | |
| D845 | in | 90 | 42 | 48 | 35-1/4 | 46 | 44 | 42 | 28 | 54 | hp | 3 | lb | 4255 | 3000 | 115 |
| 2010 | mm | 2286 | 1067 | 1219 | 895 | 1168 | 1118 | 1067 | 711 | 1372 | kw | 2.24 | kg | 1930 | 0000 | 113 |
| DOEO | in | 92 | 43 | 49 | 36-1/4 | 48 | 44 | 42 | 30 | 54 | hp | 3 | lb | 4835 | 3370 | 000 |
| D850 | mm | 2337 | 1092 | 1245 | 921 | 1219 | 1118 | 1067 | 762 | 1372 | kw | 2.24 | kg | 2220 | 3370 | 230 |
| D855 | in | 95 | 44-1/2 | 50-1/2 | 37-1/2 | 51 | 51 | 48 | 33 | 60 | hp | 3 | lb | 5920 | 3630 | 230 |
| D033 | mm | 2413 | 1130 | 1283 | 952 | 1295 | 1295 | 1219 | 828 | 1524 | kw | 2.24 | kg | 2685 | 3030 | 250 |
| D860 | in | 98 | 46 | 52 | 39 | 54 | 51 | 48 | 36 | 60 | hp | 5 | lb | 6915 | 4040 | 2320 |
| D000 | mm | 2489 | 1168 | 1321 | 991 | 1372 | 1295 | 1219 | 914 | 1524 | kw | 3.73 | kg | 3137 | 1040 | 2020 |
| Door | in | 100 | 47 | 53 | 39-¾ | 56 | 51 | 48 | 38 | 62 | hp | 5 | lb | 7480 | 4000 | |
| D865 | mm | 2540 | 1194 | 1346 | 1010 | 1422 | 1295 | 1219 | 965 | 1575 | kw | 3.73 | kg | 3393 | 4300 | 230 |
| | in | 104 | 49 | 55 | 41-3/4 | 60 | 57 | 54 | 42 | 66 | hp | 5 | lb | 8640 | | |
| D870 | mm | 2642 | 1245 | 1397 | 1060 | 1542 | 1448 | 1372 | 1067 | 1676 | kw | 3.73 | kg | 3919 | 4550 | 230 |
| | in | 107 | 50-1/2 | 56-1/2 | 42-3/4 | 62 | 63 | 60 | 45 | 72 | hp | 5 | lb | 10435 | | |
| D875 | mm | 2718 | 1283 | 1435 | 1086 | 1600 | 1600 | 1524 | 1143 | 1829 | kw | 3.73 | kg | 4733 | 5355 | 230 |
| Door | in | 110 | 52 | 58 | 44-1/4 | 66 | 63 | 60 | 48 | 72 | hp | 5 | lb | 12825 | cooc | 220 |
| D880 | mm | 2794 | 1321 | 1473 | 1124 | 1676 | 1600 | 1524 | 1219 | 1829 | kw | 3.73 | kg | 5817 | 6000 | 230 |

ERIEZ

Accessories



smart system Monte Load Monitor - SERIES FS

FEATURES

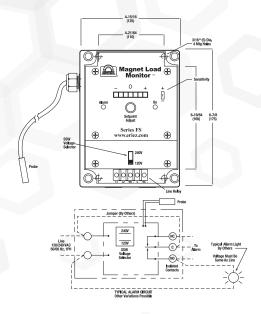
- Automatic monitoring optimizes system performance on most suspended electromagnets
- Electronic zeroing capability, easy installation and set-up
- Adjustable set-point, customize to unique applications
- Microprocessor control designed exclusively by Eriez
- NEMA 4X control panel
- LED display
- 25 ft. sensor cable with mounting plate standard
- For suspended electromagnets only

Protect the integrity of your magnetic separation system by monitoring ferrous loading on electromagnets.

The Series FS Magnet Load Monitor patrols the magnetic field for accumulation of ferrous contamination. As ferrous material accumulates on a manual-cleaning suspended electromagnet face, it shunts the magnet field, reduces separation efficiency and could plow good product off the conveyor belt.

The Magnet Load Monitor senses ferrous material build-up and alerts the operator when accumulations reach an operatorpredetermined level. The magnet can then be cleaned to improve separation performance.





DC Power Supplies

FEATURES

- Normal convection cooled
- Full wave bridge circuit with avalanche characteristics
- Fused AC switch





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